



Safety Data Sheet

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Loctite 510

SDS No. : 153499

V002.4

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Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: Loctite 510

Other means of identification: Loctite 510 50ML CZ

Product code: IDH246592

Recommended use of the chemical and restrictions on use

Intended use: Adhesive

Identification of manufacturer, importer or distributor

Importer: Henkel Malaysia Sdn Bhd 46th Floor, Menara TM, Jalan Pantai Baharu, 59200 Kuala Lumpur, Malaysia. Phone :+ 603 22461000 Fax : + 60322461188

E-mail address of person responsible for Safety Data Sheet: ap-ua-psra.sea@henkel.com

Emergency information: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call CHEMTREC: +1 703-741-5970

Section 2. Hazards identification

GHS Classification:

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Serious eye damage/eye irritation	Category 2	
Skin sensitizer	Category 1	
Specific target organ toxicity - single exposure	Category 3	respiratory tract irritation

GHS label elements:

Hazard pictogram:



Signal word:

Warning

Hazard statement: H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precaution:

Prevention: P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response: P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

Storage: P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal: P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients**Substance or Mixture:**
Mixture**Declaration of hazardous chemical:**

Hazard component CAS-No.	Content	GHS Classification
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	1- 10 %	Acute toxicity 3; Inhalation H331 Skin sensitizer 1 H317
Cumene hydroperoxide 80-15-9	1- 10 %	Organic peroxides E H242 Acute toxicity 4; Oral H302 Acute toxicity 3; Inhalation H331 Acute toxicity 4; Dermal H312 Skin corrosion/irritation 1B H314 Specific target organ toxicity - repeated exposure 2 H373 Chronic hazards to the aquatic environment 2 H411
Acetic acid, 2-phenylhydrazide 114-83-0	0.1- 1 %	Acute toxicity 3; Oral H301 Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2 H319 Skin sensitizer 1 H317 Carcinogenicity 2 H351 Specific target organ toxicity - single exposure 3; Inhalation H335

Section 4. First aid measures

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Rinse with running water and soap. Obtain medical attention if irritation persists.
Eye contact:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Ingestion:	Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.
Indication of immediate medical attention and special treatment needed:	See section: Description of first aid measures

Section 5. Fire fighting measures**Suitable extinguishing media:** Carbon dioxide, foam, powder

Specific hazards arising from the chemical:	Do not expose to direct heat.
Special protection equipment and precautions for firefighters:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Hazardous combustion products:	Oxides of nitrogen. Irritating vapors. Oxides of sulfur. Oxides of carbon.
Additional fire fighting advice:	Do not inhale vapors and fumes.

Section 6. Accidental release measures

Personal precautions:	Avoid skin and eye contact. Ensure adequate ventilation. See advice in section 8
Environmental precautions:	Do not let product enter drains.
Clean-up methods:	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Section 7. Handling and storage

Handling:	Use only in well-ventilated areas. Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation. See advice in section 8 Avoid skin and eye contact.
Storage:	Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

Section 8. Exposure controls / personal protection**Components with specific control parameters for workplace:**

Respiratory protection:	Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)
Hand protection:	Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.
Eye protection:	Wear protective glasses. Protective eye equipment should conform to EN166.
Body protection:	Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.
Engineering controls:	Ensure good ventilation/extraction.
Hygienic measures:	Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

Section 9. Physical and chemical properties

Appearance:	pink gel
Odor:	mild
Odor threshold (CA):	No data available.
pH:	Not applicable
Melting point / freezing point:	No data available.
Specific gravity:	1.1784
Boiling point:	> 150 °C (> 302 °F)
Flash point:	> 93.3 °C (> 199.94 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	< 5 mm hg (; 27 °C (80.6 °F)no method; 50 °C (122 °F))
Vapor density:	Not available.
Density:	1.178 g/cm ³
Solubility:	No data available.
Partition coefficient: n-	No data available.

octanol/water:
Auto ignition: No data available.
Decomposition temperature: No data available.
Viscosity: No data available.

VOC content: < 3 %
 (2010/75/EC)

Section 10. Stability and reactivity

Reactivity/Incompatible materials: Reaction with strong acids.
 Reacts with strong oxidants.
Chemical stability: Stable under recommended storage conditions.
Conditions to avoid: Stable
Hazardous decomposition products: Irritating organic vapours.
 carbon oxides.
 Sulphur oxides
 nitrogen oxides

Section 11. Toxicological information

Oral toxicity: Acute toxicity estimate (ATE) : > 2,000 mg/kg
 Method: Calculation method

Inhalative toxicity: Acute toxicity estimate (ATE) : > 20 mg/l
 Exposure time: 4 h
 Test atmosphere: Vapor.
 Method: Calculation method

Dermal toxicity: Acute toxicity estimate (ATE) : > 2,000 mg/kg
 Method: Calculation method

Symptoms of Overexposure: EYE: Irritation, conjunctivitis.
 RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.
 SKIN: Rash, Urticaria.

Acute oral toxicity:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rat
	Method	not specified
Cumene hydroperoxide 80-15-9	Value type	LD50
	Value	550 mg/kg
	Species	rat
	Method	not specified

Acute inhalative toxicity:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Value type	LC50
	Value	0.515 - 1 mg/l
	Exposure time	
	Species	rat
	Method	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

Acute dermal toxicity:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Value type	LD50
	Value	> 5,400 mg/kg
	Species	rat
	Method	not specified
Cumene hydroperoxide 80-15-9	Value type	LD50
	Value	1,200 - 1,520 mg/kg
	Species	
	Method	not specified

Skin corrosion/irritation:

Cumene hydroperoxide 80-15-9	Result	corrosive
	Exposure time	
	Species	rabbit
	Method	Draize Test

Serious eye damage/irritation:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Result	not irritating
	Exposure time	
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Result	sensitising
	Test type	Guinea pig maximisation test
	Species	guinea pig
	Method	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Result	negative
	Type of study / Route of administration	in vitro mammalian cell micronucleus test
	Metabolic activation / Exposure time	with and without
	Method	OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Cumene hydroperoxide 80-15-9	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	Result	negative
	Type of study / Route of administration	dermal
	Metabolic activation / Exposure time	
	Species	mouse
	Method	not specified

Repeated dose toxicity:

Cumene hydroperoxide 80-15-9	Result	
	Route of application	inhalation: aerosol
	Exposure time / Frequency of treatment	6 h/d5 d/w
	Species	rat
	Method	not specified

General ecological information:

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards., Precautions required with respect to Environmental Hazards of articles in which this product is used should be considered.

Ecotoxicity:

Do not empty into drains / surface water / ground water.

Toxicity:

Cumene hydroperoxide 80-15-9	Value type	LC50
	Value	3.9 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	Value type	EC50
	Value	18 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	Value type	ErC50
	Value	3.1 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchnerella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	Value type	EC10
	Value	70 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	
	Method	not specified

Persistence and degradability:

1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	Result	
	Route of application	aerobic
	Degradability	0 %
	Method	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Cumene hydroperoxide 80-15-9	Result	
	Route of application	no data
	Degradability	0 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

Bioaccumulative potential / Mobility in soil:

Cumene hydroperoxide 80-15-9	Bioconcentration factor (BCF)	9.1
	Exposure time	
	Species	calculation
	Temperature	
	Method	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene hydroperoxide 80-15-9	LogPow	2.16
	Temperature	
	Method	not specified
Acetic acid, 2-phenylhydrazide 114-83-0	LogPow	0.74
	Temperature	
	Method	not specified

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.
Contribution of this product to waste is very insignificant in comparison to article in which it is used

Packaging

Disposal of uncleaned packages: After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Section 14. Transport information

General information:

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

Section 15. Regulatory information

Regulatory Information: Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/213]
Industry Code of Practice on Chemicals Classification and Hazard Communication

Global inventory status:

Regulatory list	Notification
TSCA	yes
AICS	yes
DSL	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes
NZIOC	yes

Section 16. Other information

Disclaimer: This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.